

Garant

Steel boring bar A.. PCLNR 95°, for indexable inserts CN., right-hand, Shank Ø / insert size: 25/09mm


Order data

Order number	250036 25/09
GTIN	4045197650184
Item class	21T

Description
Version:

PCLNR 95° boring bars for indexable inserts CN..

Technical description

Lever screw	259018 12
suitable indexable insert	CN.. 09T3..
Minimum pre-drill Ø D_{min}	32 mm
Shim pins pack	259044 4
Shim punches pack	259047 2
Shim	259031 27
Centre offset L_3	17 mm
Lever	259015 10
ISO code toolholder	A25R PCLNR/L09
Insert size	9 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	95 degrees
Shank Ø D_s	25 mm

Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 11	259015 11
Lever screw Type 12	259018 12
Shim Type 27	259031 27
Set of shim pins 10 pieces Type 4	259044 4
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2 mm	674242 2